



**Place the small ball and spring in ratchet head**

Note:

Use some grease to stick parts together



**Mount the shaft in the ratchet anvil**

Note:

Line up the gap in the shaft to the point of ratchet anvil

Use some grease to stick parts together



**Place the top chassis plate in to the FRP chassis  
and then the ratchet mechanism**

Note:

Top plate is the one without threads



**Mount the larger ball and spring in the FRP chassis**

Note:

Be cautious of the spring load!

Use some grease to stick parts together



**Place the back chassis plate to the FRP chassis  
Use the longer screws to mount the tool together  
Use the shorter screw to fit the forward/reverse lever**

Note:

Back plate is the one with threads

Do not over torque