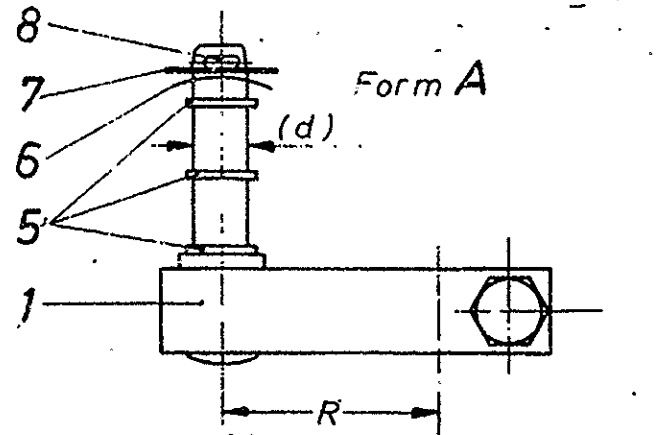
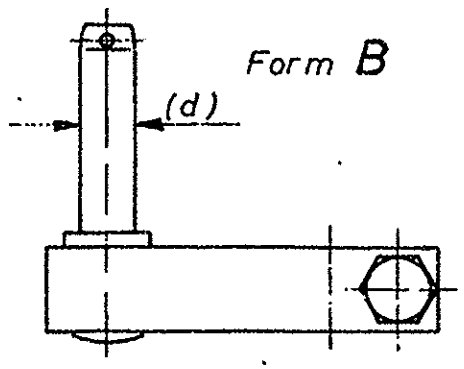
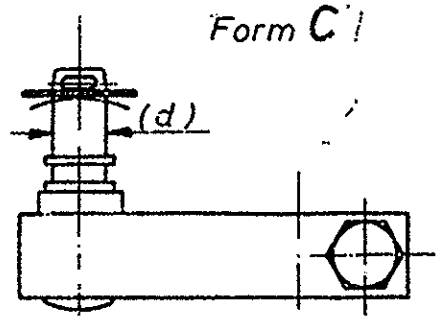
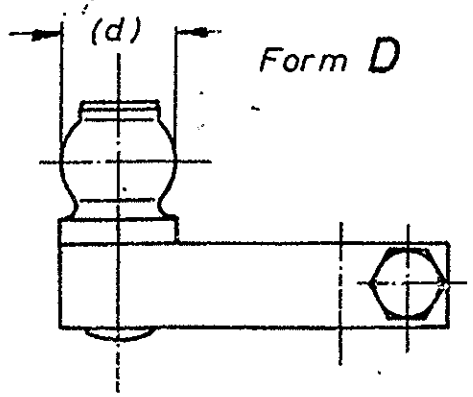
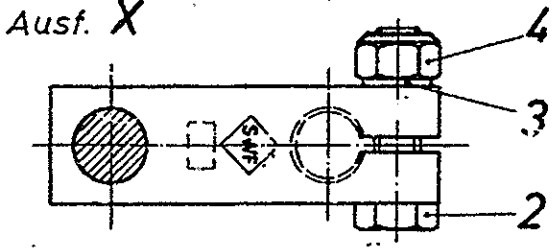




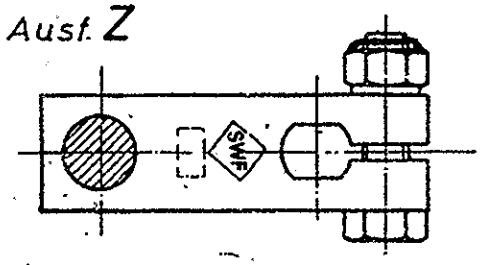


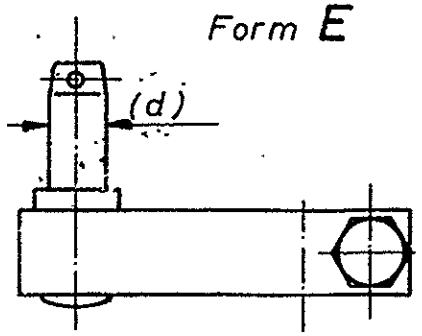


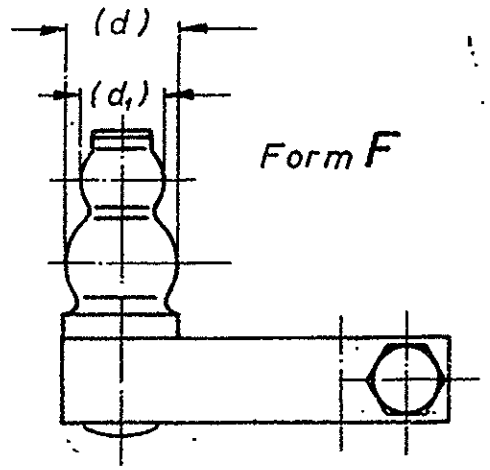
Pos. 1 Ausf. X



Pos. 1 Ausf. Z







*) bei Form A Pos. 5 = 3 Stück
bei Form C Pos. 5 = 2 Stück

Gilt gleichzeitig als Stückliste !
Bei Vermerk „s. Einzelzeichnung" ist diese allein maßgebend

Sach-Nr.	Form	R ±0,2	(d)/(d1)	Pos.1 Ausf.	Pos.1 SWF 31.107	Pos.5 SWF 21.302	Pos.6 SWF 21.305	Pos.7 SWF 21.302	Pos.8	Kunden-Nr.	Ersatz für	Eingeführt mit Änd.-Nr.; Datum	Einzel Z.	Mitgltg.
~~102.621~~	~~A~~	~~35,5~~	~~8~~	~~X~~	~~195.487~~	~~900.547~~	~~900.549~~	~~900.548~~	~~900.550~~	~~Status 5; 111185~~	~~1E 3551-1~~	~~1/12/70; 19.3.70~~		
102.670	D	32	16	X	195.452	——	——	——	——	000824 64 10	102.670 Bv.12.6.69	1/29/70; 6.7.70		
~~102.671~~	F	32	16/12	X	195.451	——	——	——	——		102.671 Bv.29.5.69	1/29/70; 6.7.70		
102.735	B	44	10	X	195.364	——	——	——	——		102.735 Bv.10.2.70	1/39/70; 22.7.70		
102.772	D	36,3	16	X	195.285	——	——	——	——		102.772 Bv.10.7.70	1/49/70; 13.10.70		
102.825	C	72,5	10	X	195.203	905.412	900.214	900.706	907.213		102.825 Bv 5.1.71	1-4780; 21.1.71		
~~102.890~~	~~C~~	~~50,2~~	~~8~~	~~X~~	~~195.075~~	~~900.547~~	~~900.549~~	~~900.548~~	~~900.550~~	ungültig; 1-6536	~~1E 3551/6-5~~	~~1/22/71; 27.5.71~~		
102.956	C	61	10	X	194.984	905.412	900.214	900.706	907.213		102.956 Bv.19.72	1/39/71; 12.10.71		
~~102.996~~	D	49,5	16	X	——	——	——	——	——		1E 380-7/8-42	1/4/72; 24.2.72	X	
~~103.336~~	~~F~~	~~34,8~~	~~16/12~~	~~X~~	~~194.705~~				——	ung. 101-85 19	103336 Bv 30.8.72	1/40/72; 28.9.72		
103.352	C	65,5	8	X	194.671	900.547	900.549	900.548	900.550		SK1-1324/4-2	1/46/72; 6.11.72		
103.426	E	52	10	X	194.539	——	——	——	——		103.426 Bv.69.72	1/13/73; 22.2.73		
103.594	E	49,5	10	X	194.254	——	——	——	——		103.594 Bv.122.74	1/8/74; 13.2.74		
103.626	C	41,5	10	X	194.180	905.412	900.214	900.706	907.213		103.626 Bv.3.1.73	1/19/74; 17.4.74		
103.636	A	48,5	10	X	194.165	905.412	900.214	900.706	907.213	7.731.115.102	103.636 Bv.14.5.74	1/22/74; 22.5.74		
~~103.953~~	~~A~~	~~28~~	~~8~~	~~Z~~	~~193.757~~	~~900.547~~	~~900.549~~	~~900.548~~	~~900.550~~	ungültig; 1-6579		~~1-5872; 26.3.75~~		
103.992	A	46,5	8	X	193.698	900.547	900.549	900.548	900.550	116212 F90		1/33/75; 22.6.75	F90	
104.011	F	49	16/12	X	193.681	——	——	——	——			1/34/75; 10.6.75		
~~104.101~~		~~41,5~~			——	——	——	——	——	ungültig 1-6720		~~1/68/75; 19.12.75~~	X	
104.134	C	80	10	X	195.337	905.412	900.214	900.706	907.213	113781, status 4		1/21/76; 30.1.76		
104.275	C	50,2	10	X	193.193	905.412	900.214	900.706	907.213		1E 7044/3-1	1/44/76; 3.6.76		
104.519	C	55	10	X	192.931	905.412	900.214	900.706	907.213	status 4 116358	1E 2498/9-1	1/87/76; 1.3.77	F90	
104.522	A	72,5	10	X	192.928	905.412	900.214	900.706	907.213		SK1-1512-11	1/87/76; 1.3.77		
~~104.614~~	—	~~43,5~~	——	——	——	——	——	——	——	ungültig 1-6630	——	~~1/26/77; 26.4.77~~	X F90	

Mutter nur anliegend
① ~~Für Ausführung X~~ bei Montage auf Achse
Anzugsmoment von Pos. 4 7 bis 9 Nm

116212	SNR 103.992 W. F90	14.7.00	
	Unebenheit der Stirnseiten max. 1mm zulässig		
116358	SNR 104.519 WIRD STATUS 4	21.1.97	Lange
01-8891	Pos. 4 war 900.339 SWF 21.201	27.1.87	St.
X 01-7627	Anzugsmoment war 9 ± 2 Nm	24.11.81	Ba.
1-7027-2	Pos. 1 bei Form Z bildlich; SWF-Zeich. zugef.	1.3.79	Ba.
	(Bem. „Für Ausf. ..." zugefügt.		
1-6046-1	Bei Ausf. X Pos. 1 bildlich berichtigt	21.10.75	Schmidt
1-5836	mit Änd. neu gezeichnet	5.6.75	Ba.
Änd.-Nr.	Art der Änderung	Tag	Name

Pos.	Sach-Nr.	For.	Stück	Benennung
9				
8	s. Tabelle		1	Splint
7	s. Tabelle	T	1	Scheibe OF
6	s. Tabelle	T	1-2	Scheibe FE
5	s. Tabelle	T	*	Scheibe OF
4	910.889	T	1	Mutter SK1
3	901.260	T	1	Scheibe OF
2	900.592	T	1	Schraube SK1
1	s. Tabelle	T	1	Zus. Hebel, Klemm

	Tag	Name	Maßstab
1974			
Bearb.	2.12.	Gehr	
Gepr.		Mey	
Norm.	26.5.15	Mey	
Ges.			

HEBEL

SWF

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Zeichnungs Nr.

SWF 31.108 C

SWF SPEZIALFABRIK FÜR AUTOZUBEHÖR GUSTAV RAU GMBH 7120 BIETIGHEIM

Blatt Nr. 2
Forts. Bl. 3